

PRODUCT SPECIFICATIONS Preliminary Specification

Module No: VISLCD-090HYA50Q4

PRODUCT TYPE: TFT MODULE

VERSION: A0

Huayuan:

APPROVED BY	CHECKED BY	DESIGNED BY
		Jiang

Customer:

APPROVED BY	TESTED BY	INSPECTION RESULT



Revision History

Version	Contents	Date	Note
A	Original	2019-07-10	
<u> </u>			



1. Technology Specifications

1.1 Features

The LCD adopts one backlight with High brightness 27-lamps white LED. Construction: $9^{\prime\prime}$ a-Si color TFT-LCD ,White LED backlight and FPC .

1.2 General Specifications

No.	Item	Specification
1	LCD size	8.95 inch
2	Resolution	800 (RGB)X480
3	Display mode	Normally white
4	Pixel pitch	82.5(H)×232.7 (V) um
5	Active area	198(H)x111.696(V) mm
6	Module size	210.7(H)X126.5(V)X5.2(D)mm
7	Pixel arrangement	RGB-stripe
8	Interface	RGB 24BIT



1.3 Interface Pin Connection

Pin No	Symbol	Description
1-2	LED+	LED back light(Anode)
3-4	LED-	LED back light(Cathode)
5	GND	Power ground
6	VCOM	Common voltage
7	DVDD	Power for Digital Circuit
8	MODE	DE/SYNC mode select
9	DE	Data ENABLE signal for RGB I/F mode
10	VS	Vertical Sync Input
11	HS	Horizontal Sync Input
12-19	B7-B0	BLUE Data bus
20-27	G7-G0	GREEN Data bus
28-35	R7-R0	RED Data bus
36	GND	Power ground
37	DCLK	Dot clock signal for RGB interface operation.
38	GND	Power ground
39	L/R	Left / right selection
40	U/D	Up/down selection
41	VGH	Gate ON Voltag
42	VGL	Gate OFF Voltage
43	AVDD	Power for Analog Circuit
44	RESET	Global reset pin.
45	NC	No connection
46	VCOM	Common Voltage
47	DITHB	Dithering function
48	GND	Power ground
49	NC	No connection
50	NC	No connection

must pull high. When select SYNC mode, MODE= "0", DE must be grounded. Note 2: When input 18 bits RGB data, the two low bits of R,G and B data must be grounded. Note 3: Data shall be latched at the falling edge of DCLK.



1.4 ELECTRICAL SPECIFICATION

Item	Symbol		Unit		
nem	Symbol	Min.	Тур	Max.	Unit
TFT gate on voltage	VGH	16.3	17.0	17.7	V
TFT gate off voltage	VGL	-5.7	-5.0	-4.3	V
TFT common electrode voltage	Vcom	3.2	4.2	5.2	V

1.5 DC Characteristics

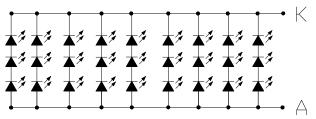
Item	Symbol		Values		Unit	Remark
nem	Symbol	Min.	Тур.	Max.	Onit	INCIDAIN
	DVdd	3.0	3.3	3.6	V	-
Power Voltage	AVdd	10.2	10.4	10.6		
Fower voltage	Vgн	15.0	16.0	17.0		
	Vgl	-7.7	7.0	-6.3		
Input signal Voltage	VCOM		TBD			
Input High Voltage	Vін	0.7VD	-	VDD	V	Digital input pins
Input Low Voltage	VIL	GND	-	0.3VD	mA	Digital input pins
Output High	Vон	0.8VD	-	VDD	mA	Digital input pins
Output High	VoL	GND	-	0.2VD	W	Digital input pins
(Panel+LSI) Power	Black		TBD		mA	
Consumption	Sleeping Mode		TBD		uA	
Clock Frequency	Fclk	26.4	33.3	46.8	MHz	-

1.6 LED Back Light Specification (21 White Chips)

Item	Symbol	Condition	Min	Тур	Max	Unit
Forward Voltage	Vf	lf=180mA	-	9.2	-	V
Uniformity (with L/G)	$\Delta \ \mathbf{B}_{\mathbf{p}}$	lf=180mA	-	80	-	%
Luminance for LCM	/	lf=180mA	-	350	-	cd/m ²
Backlight Power Consumption	WBL	lf=180mA	-	640	-	mW
Backlight Color	White					

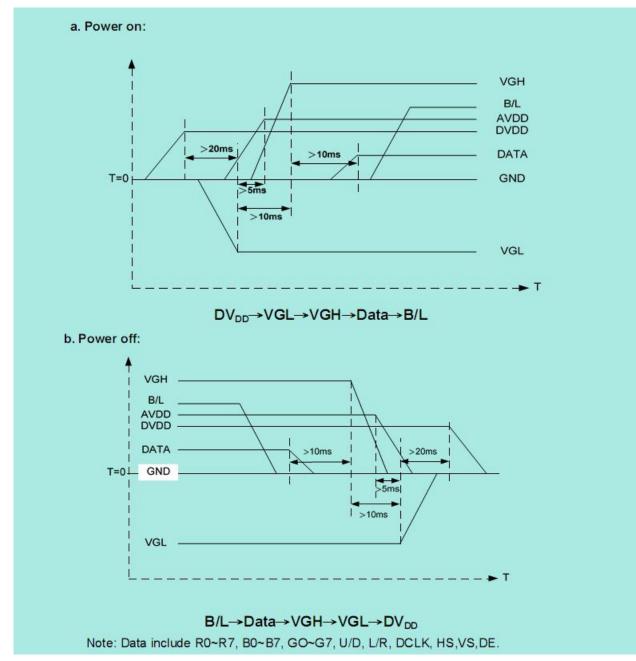
Note:LED Circuit

Backlight LED Circuit



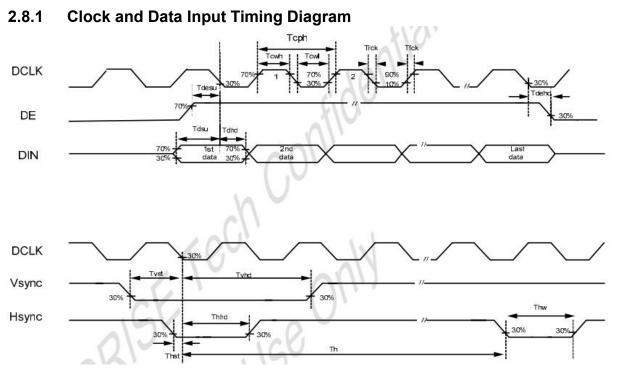


1.7 Power Sequence

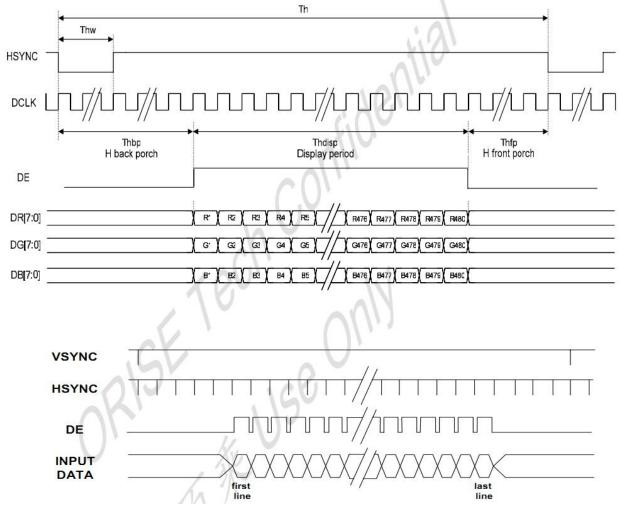




2.8 AC Timing Diagram



2.8.2 Display parallel RGB Interface Timing characteristics



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2.8.3 Parallel RGB Input Timing Table

	Sumbal		Values		11	Remark
Item	Symbol	Min.	Тур.	Max.	Unit	
Horizontal Display Area	thd	-	800	-	DCLK	
DCLK Frequency	fclk	26.4	33.3	46.8	MHz	
One Horizontal Line	th	862	1056	1200	DCLK	
HS pulse width	thpw	1	-	40	DCLK	
HS Blanking	thb	46	46	46	DCLK	
HS Front Porch	thfp	16	210	354	DCLK	

Item	Symbol		Values	Unit	Remark	
interni	Symbol	Min.	Min. Typ.			Unit
Vertical Display Area	tvd	-	480	-	TH	
VS period time	tv	510	525	650	тн	
VS pulse width	tvpw	1		20	тн	
VS Blanking	tvb	23	23	23	тн	
		7	22	147	тн	



2.9 Optical specifications

Item		Cumbal	Conditions	S	pecificatio	ications		Nata
		Symbol	Conditions	Min.	Тур.	Max.	Unit	Note
Transmitta	ince	Т%		5.6	6.2	-	%	
Contrast R	latio	CR	Viewing normal angle	500	800	-	1177	All left side data are based on
Response (by Quid		$T_{on +} T_{off}$	$\theta_{X} = \theta_{Y} = 0^{\circ}$		25	35	ms	Innolux's following condition – 1.LC : TN 2.Light Source :Innolux LED BLU
	Llow	θ_{X+}		75	80	1.00		3.Film : NWF-LN-SEGAGS1/ NWF-LN-SEG
Couring Angle	Hor.	θχ.	Center CR>10	75	80	-	deg.	4.Machine : DMS 803 5. VLC dark > 4.6V, VLC white < 0.2V
Viewing Angle	Ver.	θ_{Y+}		75	80	22		
		θγ.		75	80	1.5		
	Red	Rx	-	0.566	0.586	0.606	1.75	
	neu	Ry		0.319	0.339	0.359	-	
	Green	Gx		0.301	0.321	0.341	-	
Color Chromaticity	Green	Gy	Viewing	0.569	0.589	0.609	-	Linder DLU Circulation
(CIE 1931)	Blue	Bx	normal angle	0.138	0.158	0.178	-	Under BLU Simulation
	Blue -	By	$\theta_X = \theta_Y = 0^\circ$	0.105	0.125	0.145	-	
	White	Wx		0.277	0.297	0.317	12	
	VVIILE	Wy]	0.302	0.322	0.342	-	-
Color Gamut	(CG		40	50		%	

*Note (1) Definition of Contrast Ratio (CR):

The contrast ratio can be calculated by the following expression.

Contrast Ratio (CR) = L63 / L0

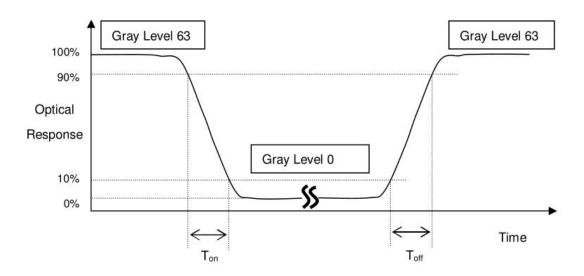
L63: Luminance of gray level 63

L 0: Luminance of gray level 0

CR = CR(5)

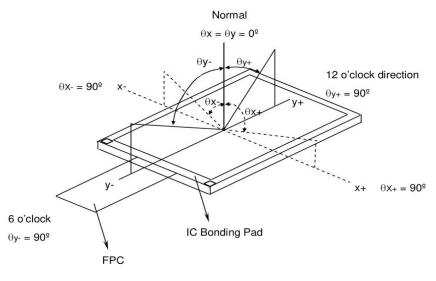
CR (X) is corresponding to the Contrast Ratio of the point X at Figure in Note (5).

*Note (2) Definition of Response Time (Ton, Toff):



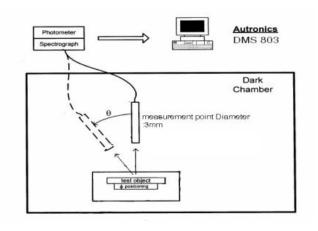


*Note(3) Definition of Viewing Angle

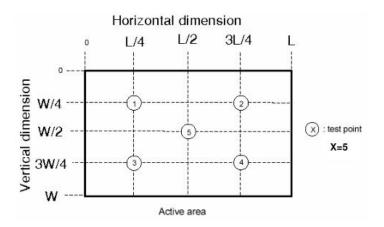


*Note (4) Measurement Set-Up:

The LCD module should be stabilized at a given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting Backlight for 20 minutes in a windless room.



*Note (5)



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3. Reliability Test Conditions And Methods

Item	Test Co	Remark	
High Temperature Storage	Ta = 70℃	96hrs	
Low Temperature Storage	Ta =-20℃	96hrs	
High Temperature Operation	Ts = 60 ℃	96hrs	
Low Temperature Operation	Ta = -10℃	96hrs	
Operate at High Temperature and Humidity	60 ℃, 90%RH max.	96hrs	Operation
Thermal Shock	-20℃~ +70℃ 10 cycle	Non-operation	
Vibration Test	Frequency:10Hz~55H Amplitude:1.5mm X,Y,Z direction for tota (Packing Condition)		
Drooping Test	Drop to the ground from one time every side of carton. (Packing Condition)		
Electrostatic Discharge	Contact=±4KV, class E Air=±8KV, class B		



4. Handling Precautions

4.1 Mounting method

The LCD panel of FEXDA LCD module consists of two thin glass plates with polarizes which easily be damaged. And since the module in so constructed as to be fixed by utilizing fitting holes in the printed circuit board.

Extreme care should be needed when handling the LCD modules.

4.2 Caution of LCD handling and cleaning

When cleaning the display surface, Use soft cloth with solvent [recommended below] and wipe lightly

- Isopropyl alcohol
- Ethyl alcohol

Do not wipe the display surface with dry or hard materials that will damage the polarizer surface.

Do not use the following solvent:

- Water
- Aromatics

Do not wipe ITO pad area with the dry or hard materials that will damage the ITO patterns

- Do not use the following solvent on the pad or prevent it from being contaminated:
- Soldering flux
- Chlorine (CI), Salfur (S)

If goods were sent without being sili8con coated on the pad, ITO patterns could be damaged due to the corrosion as time goes on.

If ITO corrosion happen by miss-handling or using some materials such as Chlorine (CI), Salfur (S) from customer, Responsibility is on customer.

4.3 Caution against static charge

The LCD module use C-MOS LSI drivers, so we recommended that you:

Connect any unused input terminal to Vdd or Vss, do not input any signals before power is turned on, and ground your body, work/assembly areas, assembly equipment to protect against static electricity.

4.4 packing

- Module employ LCD elements and must be treated as such.
- Avoid intense shock and falls from a height.
- To prevent modules from degradation, do not operate or store them exposed direct to sunshine or high temperature/humidity

4.5 Caution for operation

- It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage then the limit cause the shorter LCD life.
- An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current drive should be avoided.
- Response time will be extremely delayed at lower temperature then the operating temperature range and on the other hand at higher temperature LCD's how dark color in them. However those phenomena do not mean malfunction or out of order with LCD's, which will come back in the specified operation temperature.
- If the display area is pushed hard during operation some font will be abnormally



displayed but it resumes normal condition after turning off once.

• A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit.

Usage under the maximum operating temperature, 50%Rh or less is required.

4.6 storage

In the case of storing for a long period of time for instance, for years for the purpose or replacement use, the following ways are recommended.

- Storage in a polyethylene bag with the opening sealed so as not to enter fresh air outside in it . And with no desiccant.
- Placing in a dark place where neither exposure to direct sunlight nor light's keeping the storage temperature range.
- Storing with no touch on polarizer surface by the anything else.
 [It is recommended to store them as they have been contained in the inner container at the time of delivery from us

4.7 Safety

- It is recommendable to crash damaged or unnecessary LCD's into pieces and wash off liquid crystal by either of solvents such as acetone and ethanol, which should be burned up later.
- When any liquid leaked out of a damaged glass cell comes in contact with your hands, please wash it off well with soap and water

5. Precaution for use

5.1

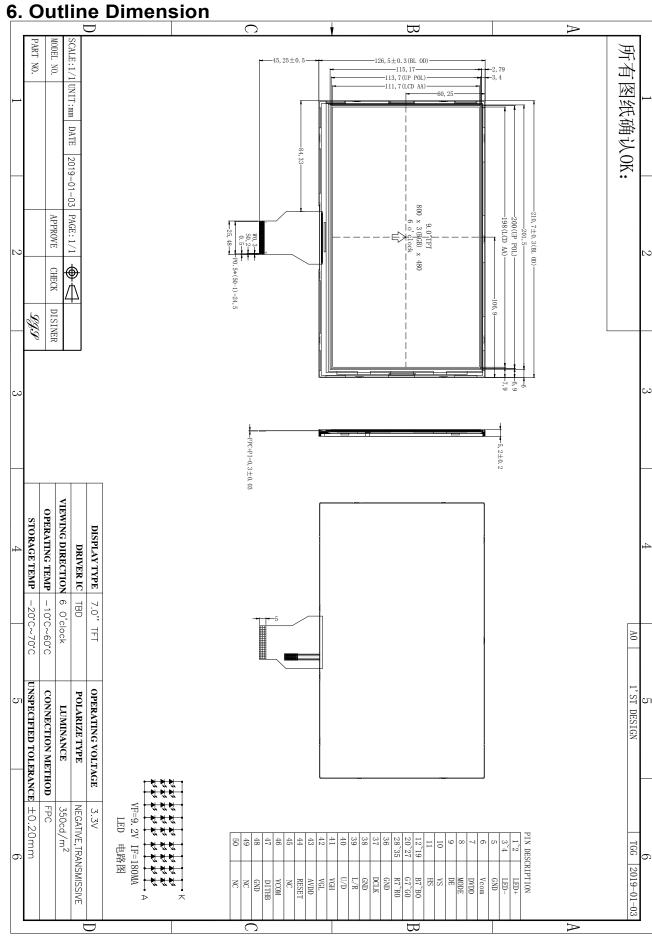
A limit sample should be provided by the both parties on an occasion when the both parties agreed its necessity. Judgment by a limit sample shall take effect after the limit sample has been established and confirmed by the both parties.

5.2

On the following occasions, the handing of problem should be decided through discussion and agreement between responsible of the both parties.

- When a question is arisen in this specification
- When a new problem is arisen which is not specified in this specifications
- When an inspection specifications change or operating condition change in customer is reported to FEXDA, and some problem is arisen in this specification due to the change
- When a new problem is arisen at the customer's operating set for sample evaluation in the customer site.





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